



Dart Aerospace Ltd.
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Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

C3-7-2

Job Sheet 175335



Part No: C3-7-2

Job Qty: 20 ea

34 DAS
21
9-80

Part Name: Lock Bumper



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/3/18

Job Tracking No:

Due Date: 4/27/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG C3-7-2 Rev A IPP Rev A 18.04.02 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea		4/26/18	0.00	0.00	Start Up Small Fab-2		MCC
110	Small Fab	20 pcs		4/27/18	0.00	20.00	Small Fab-3		MCC
120	QC	20 pcs		4/27/18	0.00	0.00	QC5		EB
130	Packaging	20 pcs		4/27/18	0.00	0.00	Packaging3-1		
140	QC21-SA	20 Ea		4/27/18	0.00	0.00	QC21		

Part Op 110 - 1-Mix 80A liquid urethane using base and activator as per manufacturer instructions. A/R; M 3067282
Descriptions: EXP. 06/19 2-Pour into appropriate mold. 3-Let cure as per manufacturer instructions. Time; 11:00am Date; 2:00pm Next Day 4-Remove from mold. 5-Chamfer ends as per DWG. 6-Deburr if required. 2 days 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
8644K12	80A Liquid Urethane	.0200 (.001 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	8644K12 A+B 4L 52L	0	0	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐	INST DEPARTMENT/PROCESS Water Jet ☐ - Coord. ☐ Engineering ☐ Quality ☐ Other ☐						
Date : _____	Step #: _____	QTY Effective _____							
Description Work Order Deviation									
Root Cause <table style="width:100%;"> <tr> <td style="width:50%;"> Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ </td> <td style="width:50%;"> No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐ </td> </tr> </table>		Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	<table style="width:100%;"> <tr> <td style="width:50%;"> Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ </td> <td style="width:50%;"> Ten ☐ Se ☐ B ☐ Cut Too ☐ Instructions Incon ☐ Drill Holes ☐ </td> </tr> </table>	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Ten ☐ Se ☐ B ☐ Cut Too ☐ Instructions Incon ☐ Drill Holes ☐	<table style="width:100%;"> <tr> <td style="width:50%;"> Conditioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐ </td> <td style="width:50%;"> Coordinator Approval ☐ Inspector ☐ Revision: A ☐ Job No: 175335 ☐ Serial No/Batch: S067293 ☐ Part: C3-7-2 ☐ Container No: S067293 ☐ </td> </tr> </table>	Conditioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐	Coordinator Approval ☐ Inspector ☐ Revision: A ☐ Job No: 175335 ☐ Serial No/Batch: S067293 ☐ Part: C3-7-2 ☐ Container No: S067293 ☐
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OTHER : _____									

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